

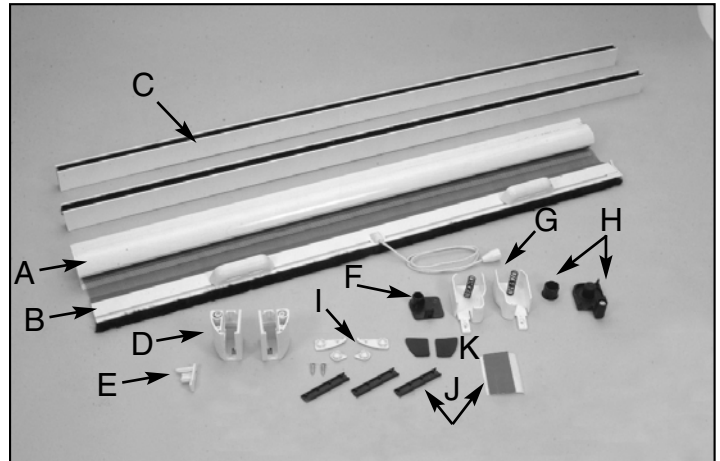
C.R. LAURENCE CO., INC.

CRL Retractable Window Screen Installation Instructions

Designed for installation inside of the window jamb, on the interior side of the window. Easy to assemble, requiring just two cuts. Kits will accommodate jamb openings from 23 to 55 inches (58-140 cm) wide to a maximum of 66 inches (168 cm) high.

STEP 1 - Layout all parts, identify and verify that all of the pieces are there, A through K.

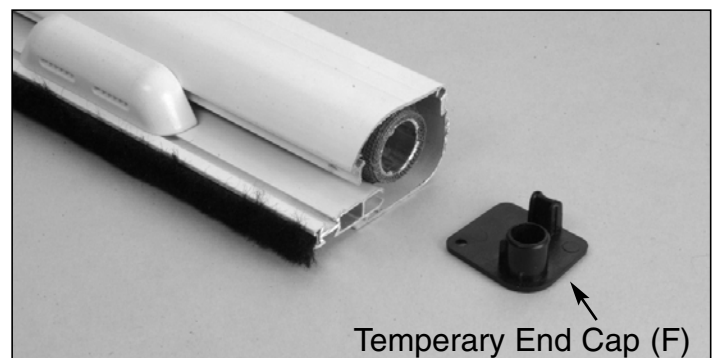
- A:** Cassette
- B:** Pull Bar
- C:** Side Guide Channels
- D:** Channel Bottom Shoes
- E:** Pull Bar End Cap
- F:** Temporary Cassette End Cap
- G:** Cassette Side Shoes with Springs
- H:** Bushing and End Cap
- I:** Screw Covers
- J:** Channel Inserts & Adhesive Strips
- K:** Channel Bottom Shoe Pads



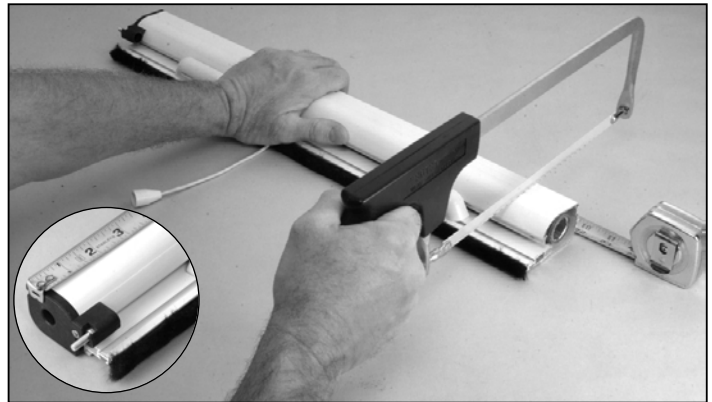
STEP 2 - Measure opening of inside jamb width and inside jamb height.



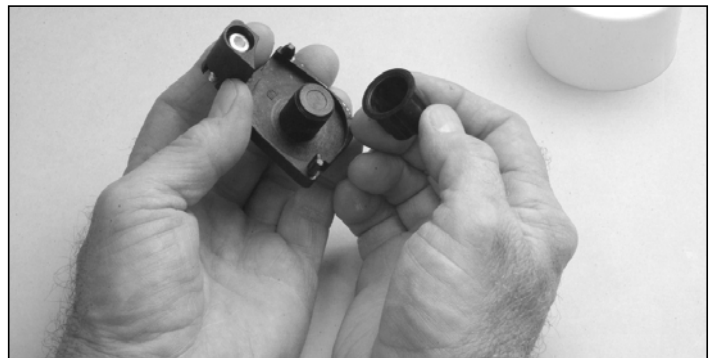
STEP 3 - Lay cassette on a flat surface and remove temporary cassette end cap (F), do not remove the other end cap. Discard temporary end cap.



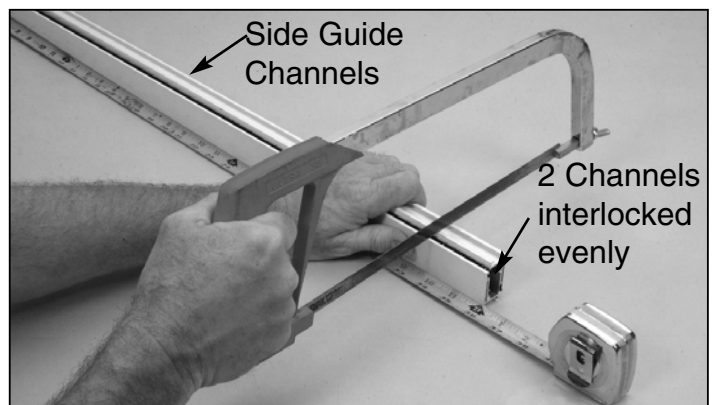
STEP 4 - Measure the cassette including the existing end cap, and mark the cassette for cutting at 1" (25 mm) shorter than the measured inside jamb width opening. Holding the pull bar (L), tight against the cassette (A), cut the cassette, pull bar and screen cloth evenly all at the same time. Note; due to the length of the torsion spring inside of the cassette, the minimum window opening width is 23" (58 cm).



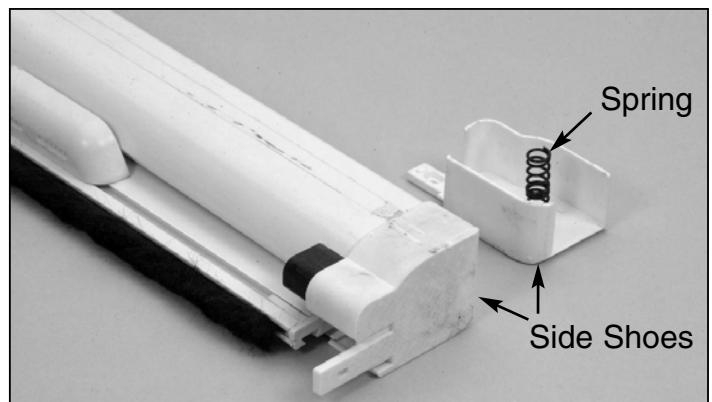
STEP 5 - Slip screen cloth tube bushing onto round post on the end cap (H). Install this permanent end cap onto cassette, taking care to align tabs on end cap with slots in the cassette. Attach with the flat head screw provided. Insert pull bar end cap (E), into end of pull bar and tap into place.



STEP 6 - Interlock both side guide channels evenly (B), keeping felt strips centered. Cut both channels with felt strips at the same time 3-1/4" (82 mm), less than overall inside jamb height.



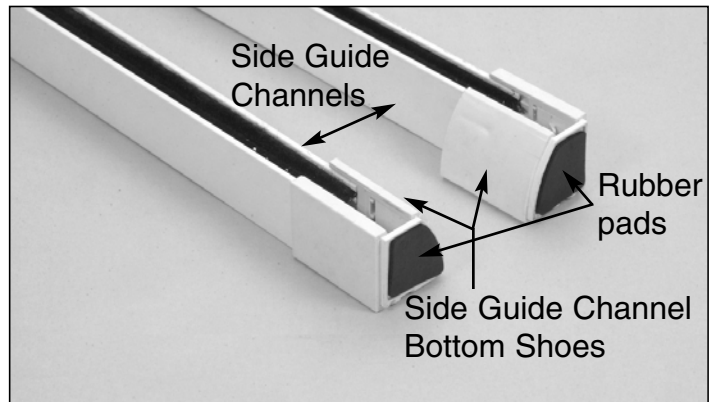
STEP 7 - Insert springs onto small post in cassette side shoes (G). Mount cassette side shoes onto cassette.



STEP 8 - Place one end of cassette (A), into the top of the window opening, then compress shoe on opposite end and slide cassette into the opening. The spring loaded side shoes should hold the cassette in place.



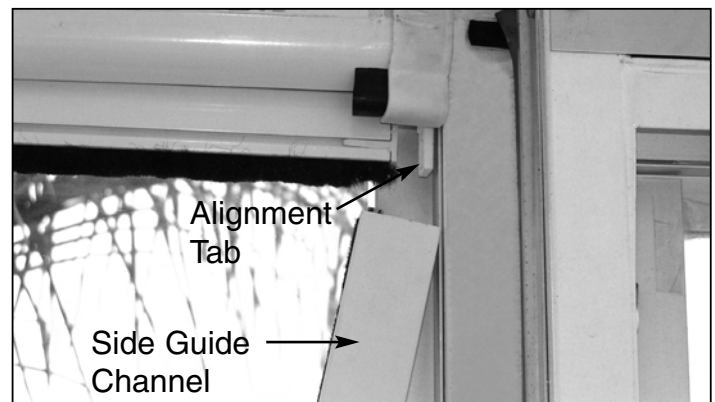
STEP 9 - Install adhesive backed rubber pads (K), onto bottom of side guide channel bottom shoes (D). Slip the shoes onto the bottom end of the guide channels.



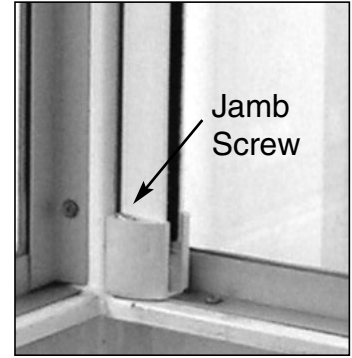
STEP 10 - Optional; there are four plastic inserts (J), and double sided adhesive strips provided. Slide two inserts (smooth surface out), into the slot on the backside of the guide channel. Apply adhesive tape to plastic inserts, and remove the release paper.



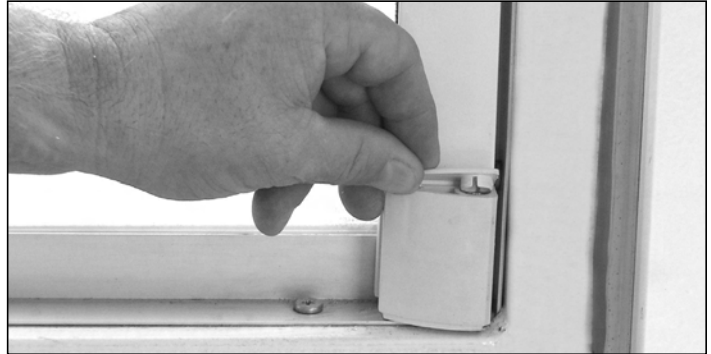
STEP 11 - Position each side guide channel into the window jamb and carefully slide up to engage the flat alignment tab of the cassette shoes. Make sure you have complete penetration onto the tab.



STEP 12 - Once the frame is installed and positioned, use the hex key provided to tighten the two top and two bottom jamb screws equally locking the frame in place. Check the screen for operation.



STEP 13 - When satisfied with the installation insert and tap screw covers (I), into place. If gaps are present between side guide channels and window jamb, you may seal these with an appropriate sealant.



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